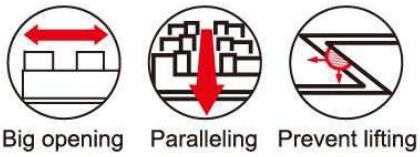
HERBERT



'LOCK-TIGHT' MACHINE VISES

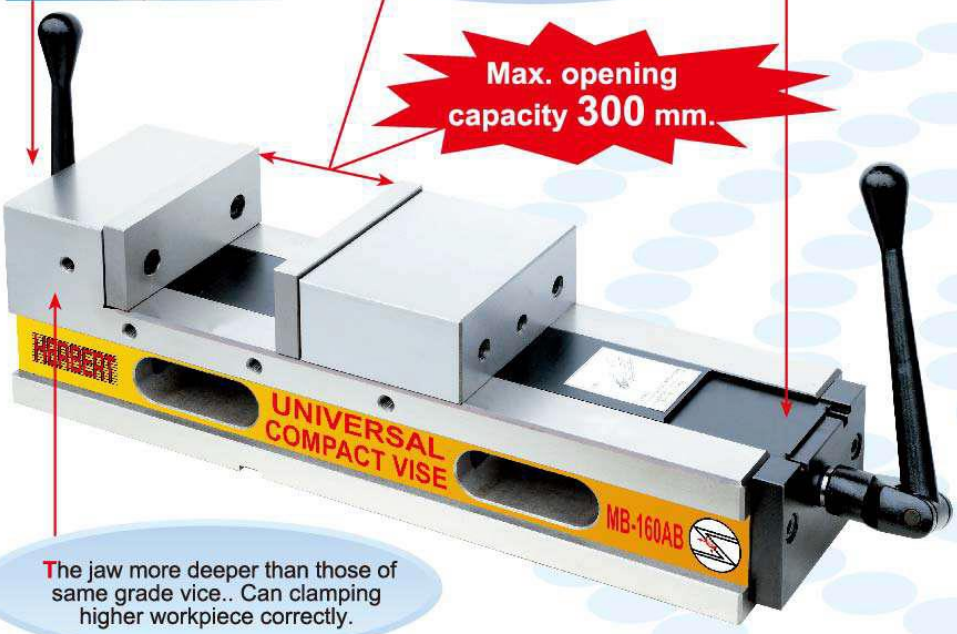
MC MECHANICAL-TYPE PRECISION VICE

CORNER Most kindly design to considered every tiny point.

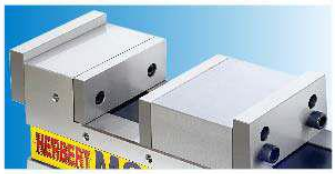
Chip cover adopted, preventing chips falling into causing bad motion.

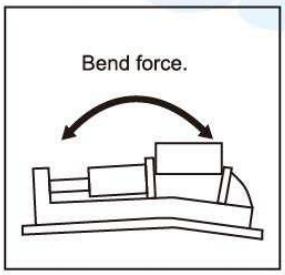
Double opening than those of same grade vice. Can easy clamp longer work piece.

Max. opening capacity 300 mm.



The jaw more deeper than those of same grade vice.. Can clamping higher workpiece correctly.

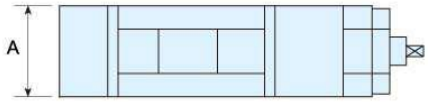


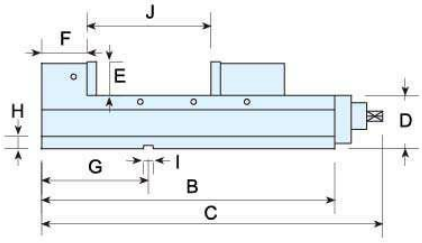


High strength. High accuracy.

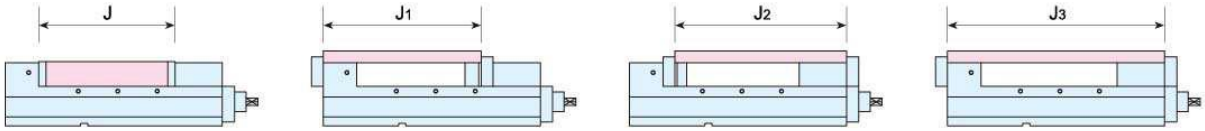
- Perpendicular rib structure wh
strain of vice. It could hardly

ISO-9001:2008





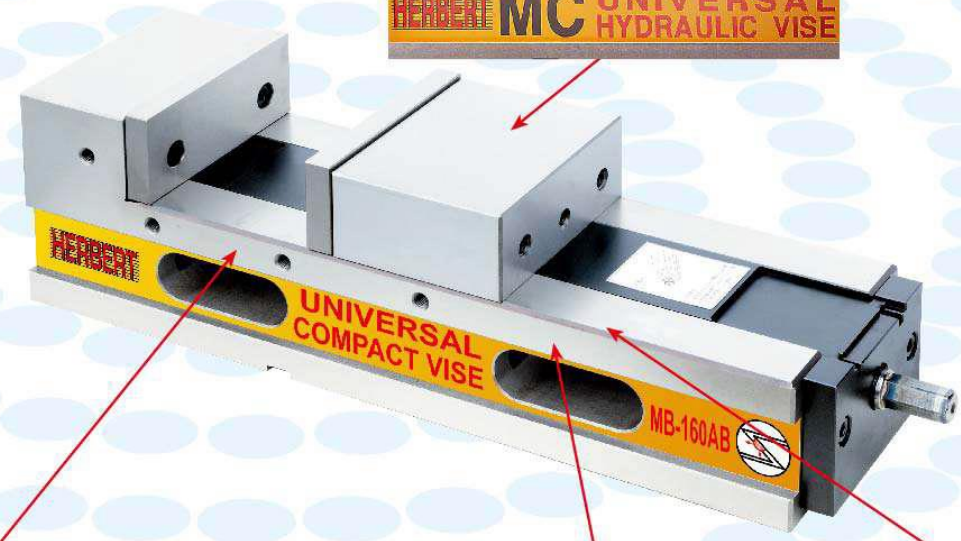
Four clamping way for choice



MODEL	A	B	C	D	E	F	G	H	I	J	J_1	J_2	J_3	N.W.	G.W.	POWER
MB-100AB	100	400	445	85	45	80	110	23	18	**200**	230	260	340	27kg	30kg	-
MB-130AB	130	450	495	95	50	85	135	23	18	**240**	285	320	405	40kg	43kg	-
MB-160AB	160	550	595	100	60	103	200	23	18	**300**	380	400	500	58kg	61kg	-
MB-200AB	200	600	645	110	65	108	220	23	18	**340**	438	470	578	87kg	99kg	-

PATENT NUMBER 256258

This unit had prevent lifting structure, when clamping in down direction power also acting, so the workpiece and movable parts lift very small, furthermore, the body and solid jaw is a combination structure, it does not tilt.



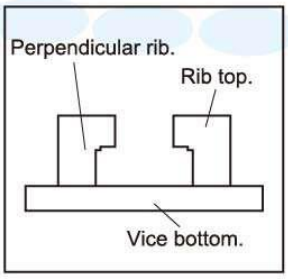
The whole Swivel Base are made by Stainless Steel, with harden treatment, durable and high accurate.

Standard Accessories

1.Handle-1 set
2.Guide key-2pcs
3.Screw-M6x10Lx2pcs
4.Chip cover
5.Vise locked block-4pcs

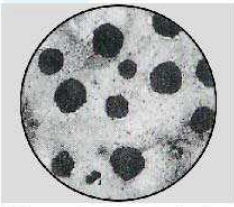
Optional Accessories

1.Special application jaw plates
2.Vise positioner
3.Swivel Base
4.Opening jaw plates
5.Sleeve spanner



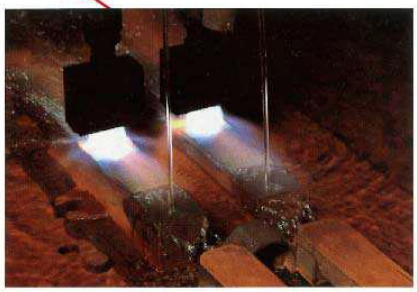
ıich has great resistance to bending due to clamping to bring bend.

Ductile cast iron spring.



Microphotograph for ductile cast iron

Ductile cast iron is fit to produce rigid precision items, which have three times strengthen than same grade vise due to used ductile cast iron.



The common contact face and slide face of movable parts both with good wear resistance of treat heatment (over HRC45˚)