









Air Pressure Big opening

Paralleling Prevent lifting

# PNEUMATIC MC PRECISION ANGLE-FIXED VICE

### CORNER Most kindly design to considered every tiny point.

The greatest safety distance of bitting:
The switch is only 1.5 seconds, and the safety distance of bitting can be up to 8mm.
We design the hand wheel safety line in addition for anyone to distinguish the bitting safety distance of tools from exceeding the limit easily by eyes.

Hymanization design of the hand wheel: One can turn the hand wheel directly todrive upper cover without usingany knob or handhold so as to assit bitting action.

Double opening than those of same grade vice. Can clamping longer work piece easier.



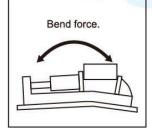
The priciple of this vise is the reciprocating air pressure motor(Patent structure) R&D by ourselves. It achieves the property of automatically bitting by means of continously incresing the pressure to push the oil way. The property is second to none domestically and even surpasses foreign brands.

Super strong bitting capacity: If the source of air pressure is under low 8 kgf/cm2, it can achieve the super strong 9000kg/km2. The bitting capacity from 0~freely set and adjust via pressure regulator.

Automatically seeking the hightest source. When the pressure regulator sets the will not of order because the source.

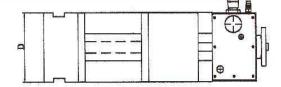


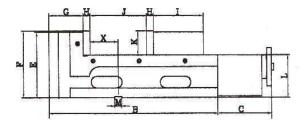




Perpendicular rib structure wh strain of vice. It could hardly

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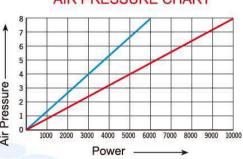




MODEL		В	С	D	Е	F	G	Н	1	J	K		M	The same	GRIPPING FORCE		
MVS-130	520	380	140	130	157	160	85	15	110	0-150	55	105	18	45	6000kgf	42kg	48kg
MVS-160	540	400	140	160	157	160	87	15	120	0-160	55	105	18	45	6000kgf	47kg	58kg
MVS-180	600	460	140	180	170	173	90	18	130	0-200	63	110	18	72	9000kgf	65kg	72kg
MVS-200	610	470	140	200	170	173	90	18	140	0-200	63	110	18	72	9000kgf	70kg	80kg

This unit had prevent lifting structure, when clamping in down direction power also acting, so the workpiece and movable parts lift very small, furthermore, the body and solid jaw is a combination structure, it does not tilt.

#### AIR PRESSURE CHART



Chip cover adopted preventing chips falling into causing bad motion.

MVS-130/160 -MVS-180/200-



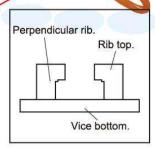
#### Standard Accessories

- 1.Handle-1 set

- 2.Guide key-2pcs 3.Screw-M6x10Lx2pcs 4.Chip cover 5.Vise locked block-4pcs

#### **Optional Accessories**

- Special application jaw plates
   Vise positioner
   Swivel Base
- 4. Opening jaw plates









Microphotograph for ductile cast iron

Ductile cast iron is fit to produce rigid precision items, which have three times strengthen than same grade vise due to used ductile cast iron.



The common contact face and slide face of movable parts both with good wear resistance of treat heatment (over HRC45°)

nich has great resistance to bending due to clamping to bring bend.