



+ MODLE: BLS-25

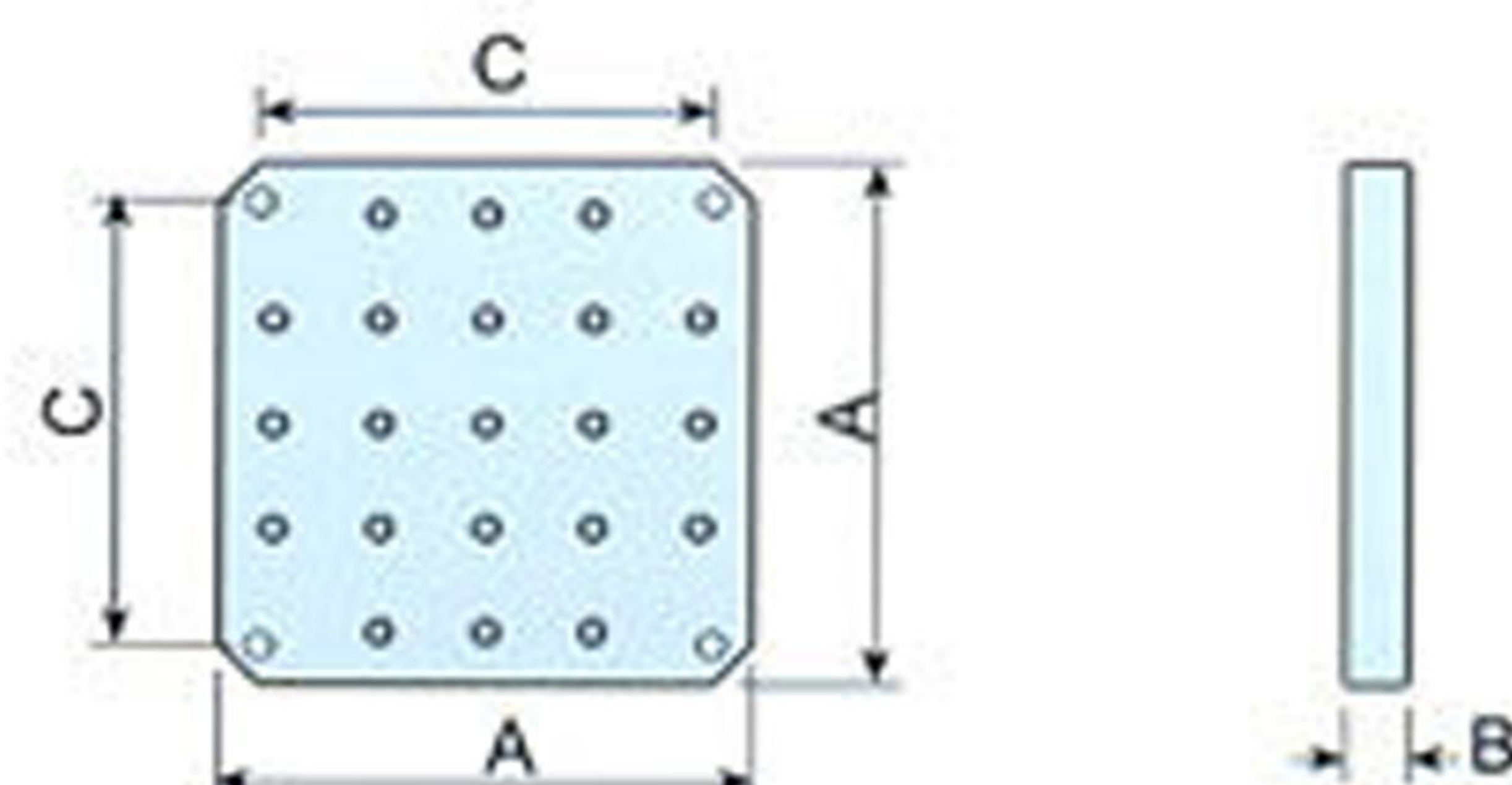
Features:

This positioning unit is suitable for quick mold or fixture exchange on CNC horizontal or vertical machines.
(Shortening loading time)

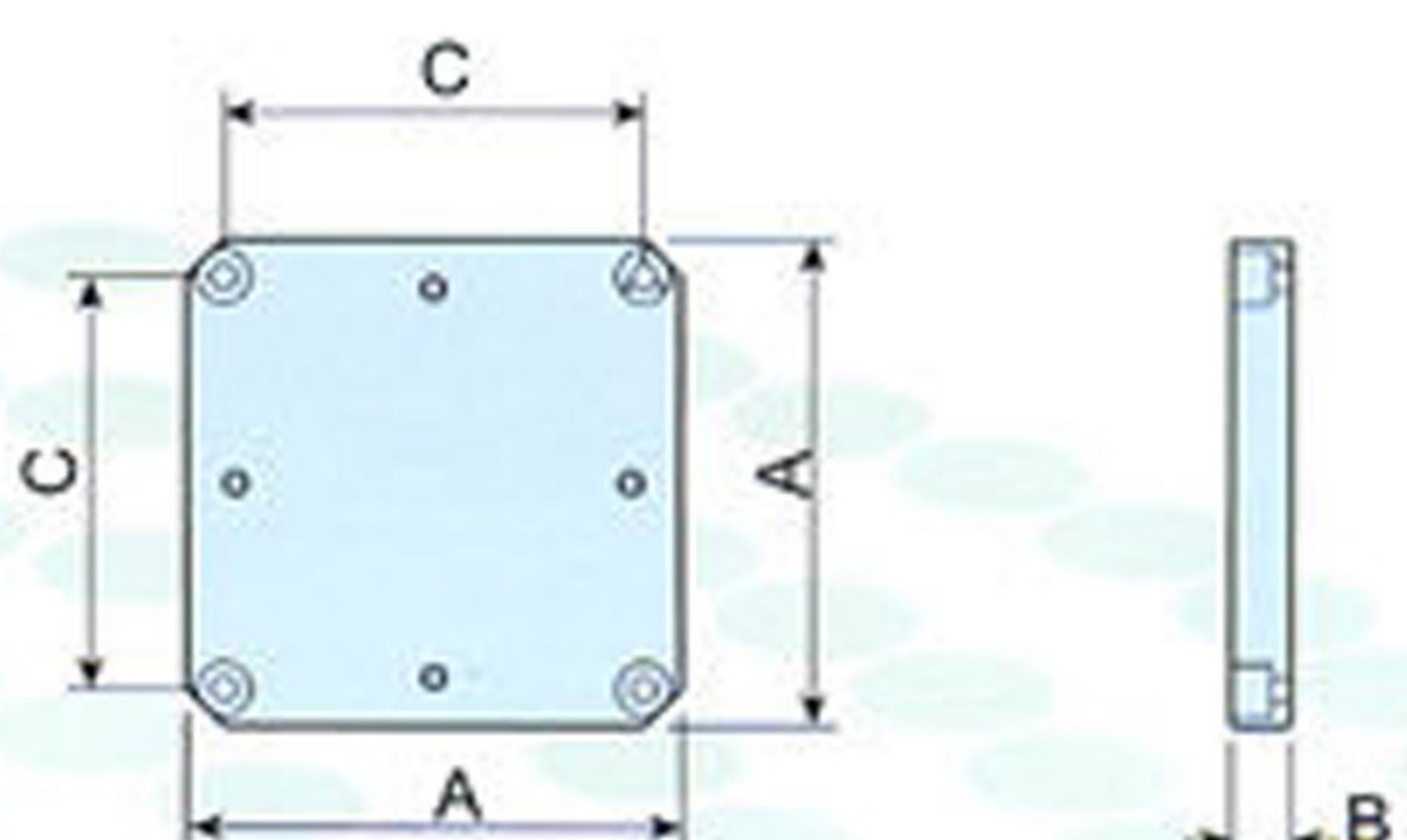
Repeatability can be retained within $\pm 0.01\text{mm}$.
Positioning and locking in an action.



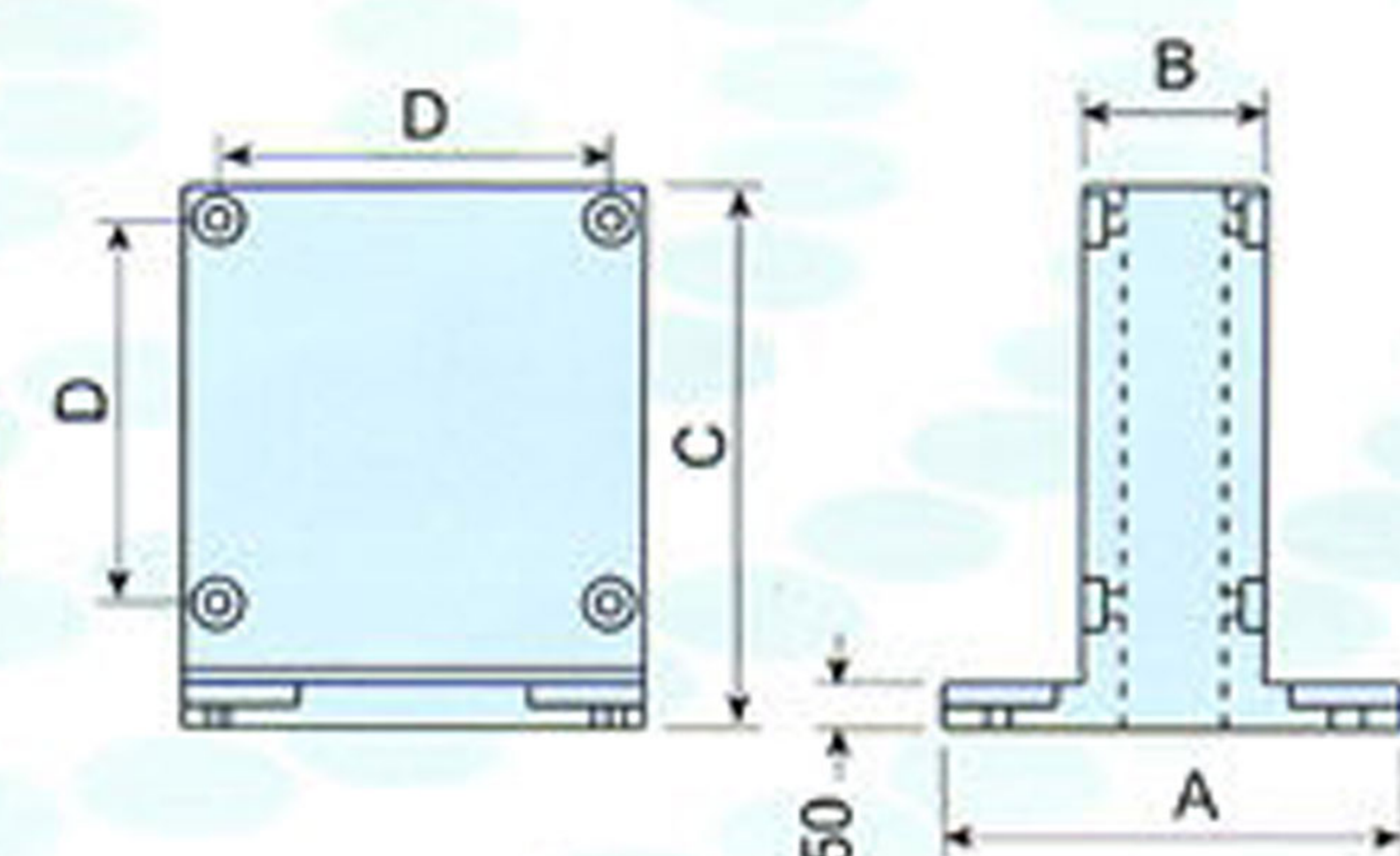
HM-BLS



HP-BLS



BCB-BLS



- The comparison of time taken to lock a fixture with or without this quick-change positioning unit:
It takes about 30 seconds to mount the fixture in Fig. A.
It takes about 5 minutes 30 seconds to mount the fixture in Fig. B.



Fig. A



Fig. B

MODEL	A	B	C
HP-300x300x40-BLS	300	40	240
HP-400x400x40-BLS	400	40	320
HP-500x500x45-BLS	500	45	400
HP-600x600x50-BLS	600	50	500
HP-630x630x50-BLS	630	50	500

MODEL	A	B	C
HM-300x300x25-BLS	300	25	240
HM-400x400x25-BLS	400	25	320
HM-500x500x30-BLS	500	30	400
HM-600x600x30-BLS	600	30	500
HM-630x630x30-BLS	630	30	500

MODEL	A	B	C
BCB-400x150x500-BLS	400	150	500
BCB-500x200x600-BLS	500	200	600
BCB-630x250x700-BLS	630	250	700
BCB-800x300x800-BLS	800	300	800



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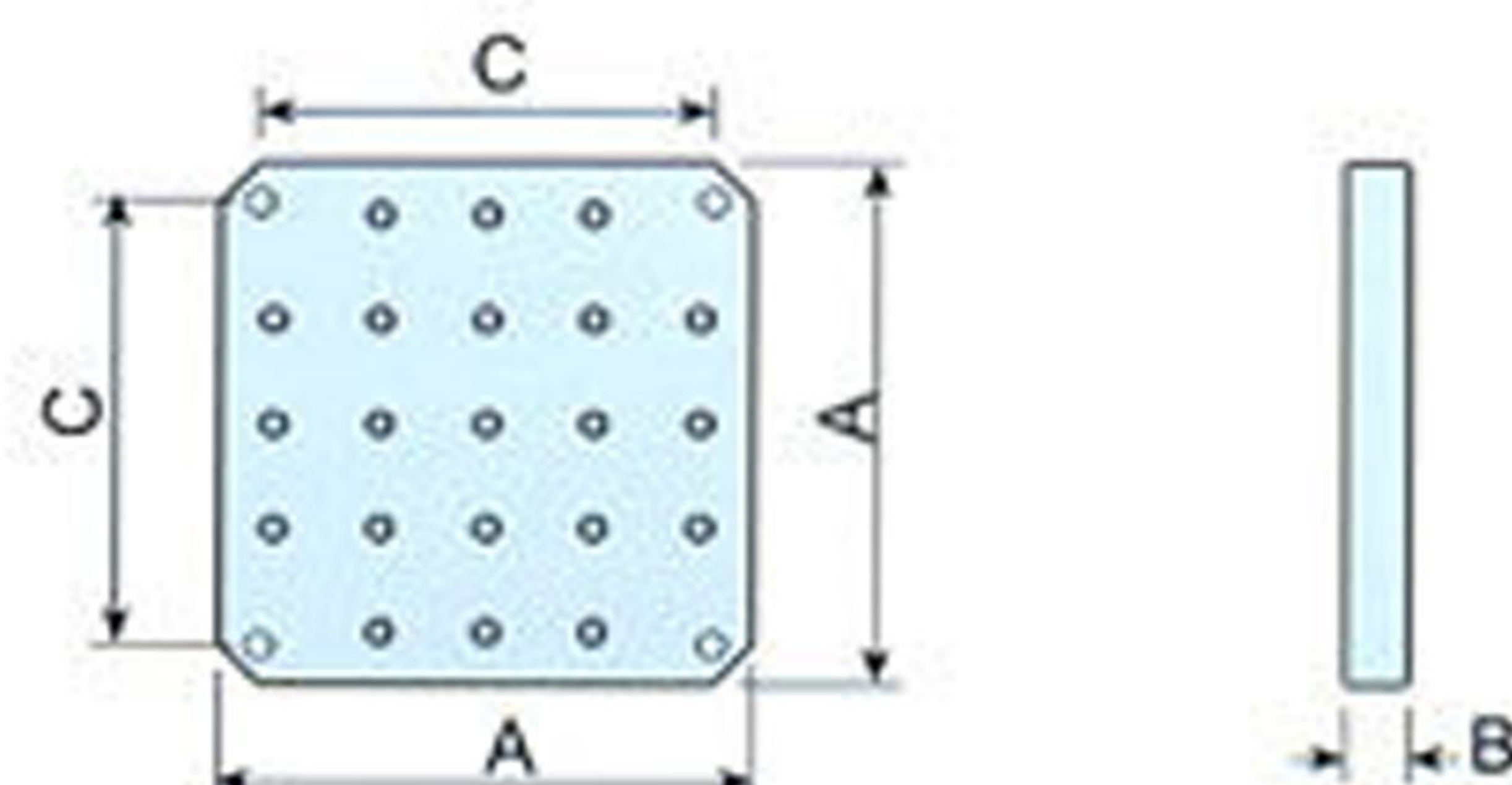
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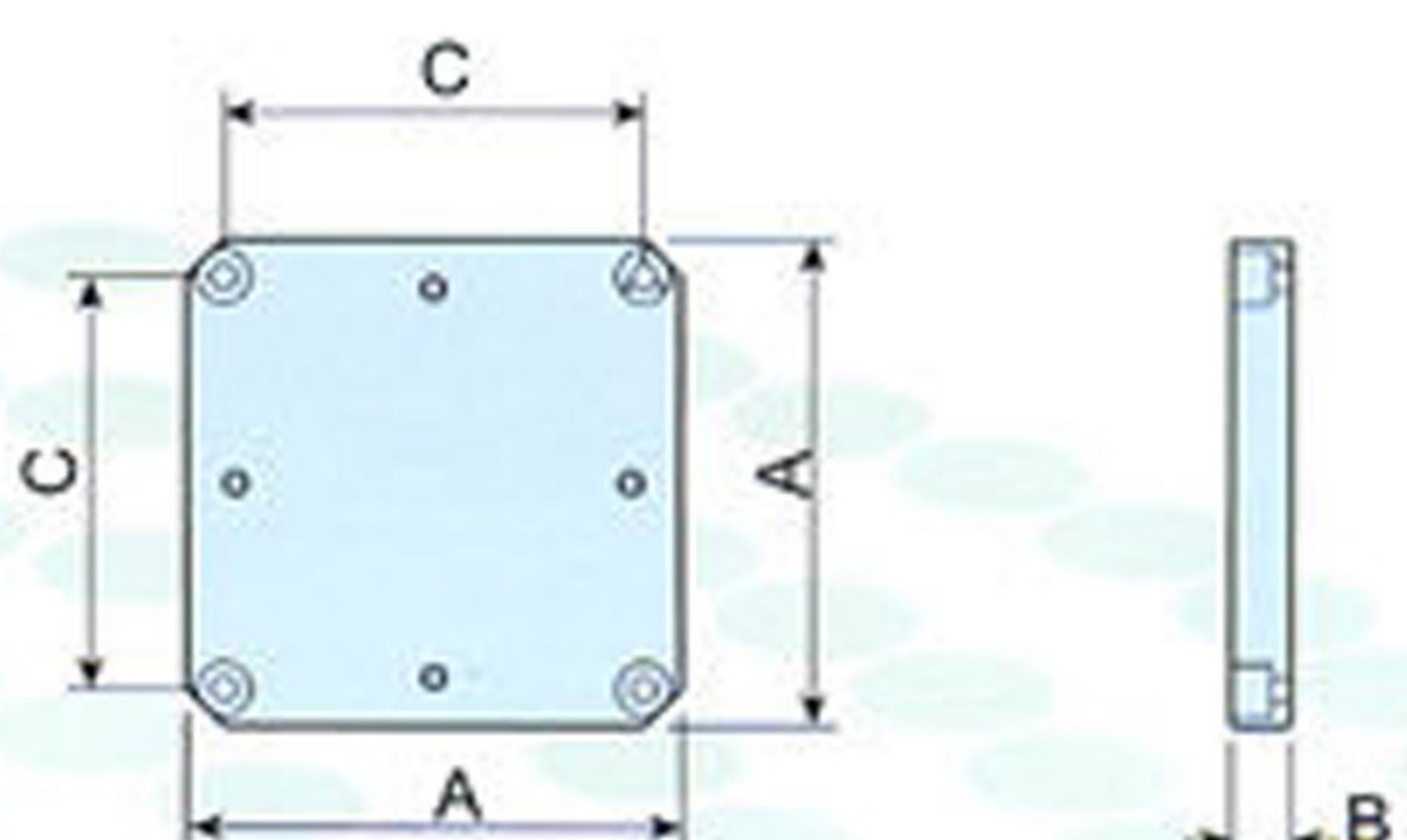
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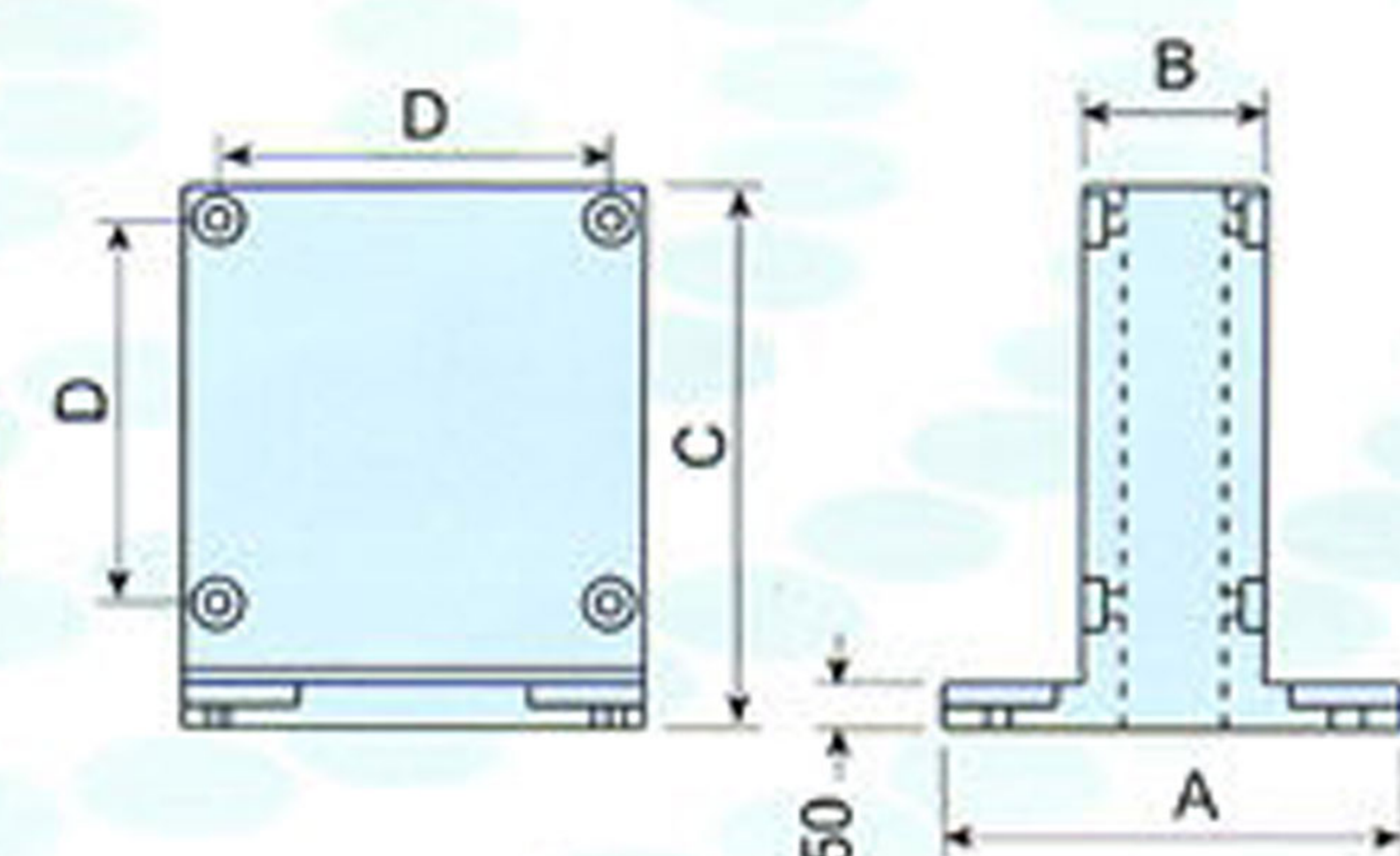
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- The comparison of time taken to lock a fixture with or without this quick-change positioning unit:
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Fig. A



Fig. B

MODEL	A	B	C
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HP-600x600x50-BLS	600	50	500
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HM-400x400x25-BLS	400	25	320
HM-500x500x30-BLS	500	30	400
HM-600x600x30-BLS	600	30	500
HM-630x630x30-BLS	630	30	500

MODEL	A	B	C
BCB-400x150x500-BLS	400	150	500
BCB-500x200x600-BLS	500	200	600
BCB-630x250x700-BLS	630	250	700
BCB-800x300x800-BLS	800	300	800